

Spitfire MkIX – Kit A

Machine Screws Inventory

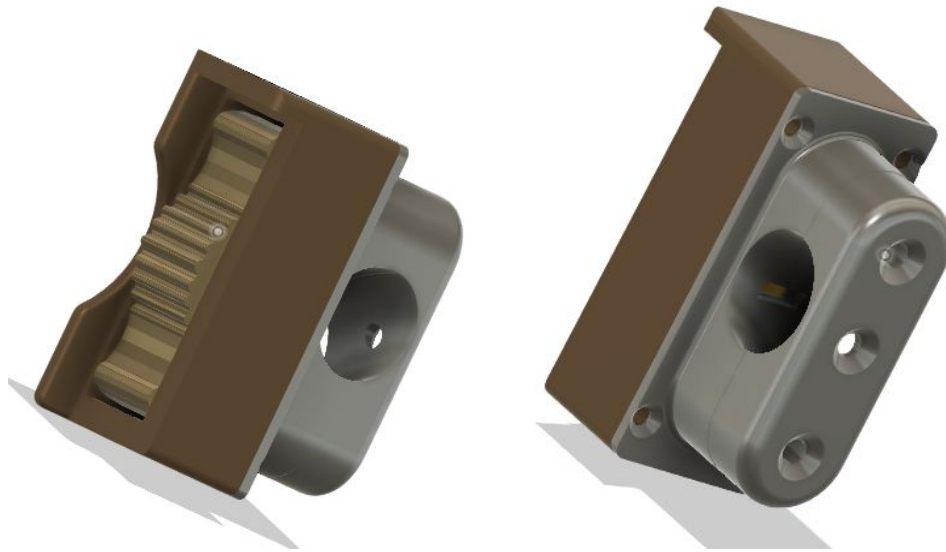
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1. Fire button
2. Spade Grip
3. Angle Bracket & Roll Maghall
4. Body
5. Pitch Lever & Base Box & Rig Mount
6. Universal Hub

Summary

Length	Total	1.Fire	2.Spade	3.Angle	4.Body	5.Pitch/Rig	6.Hub
M4							
M4 x 6mm	11				2	4	5
M4 x 8mm	14				10	4	
M4 x 10mm	13	1	1	2		9	
M4 x 14mm	5			1	4		
M4 x 20mm	10	2		5	3		
M2 self tap	2		2				
M3							
M3 x 6mm	4	4					
M3 flanged x 6mm	5				4		1

1.Fire Button



M3 x 6mm	4	Case base to fire button
M4 x 10mm	1	Case base rear to spade
M4 x 20mm	2	Case base front to case base rear

2.Spade Grip



M2 self tapping	2	Sensor cover to spade
M4 x 10mm	1	Brake lever latch to spade

3. Angle Bracket & Roll MagHall



M4 x 10mm	2	Roll pin retain
M4 x 14mm	1	MagHall to angle bracket
M4 x 20mm	5	Angle bracket to spade (2) MagHall case to back (3)

4. Body



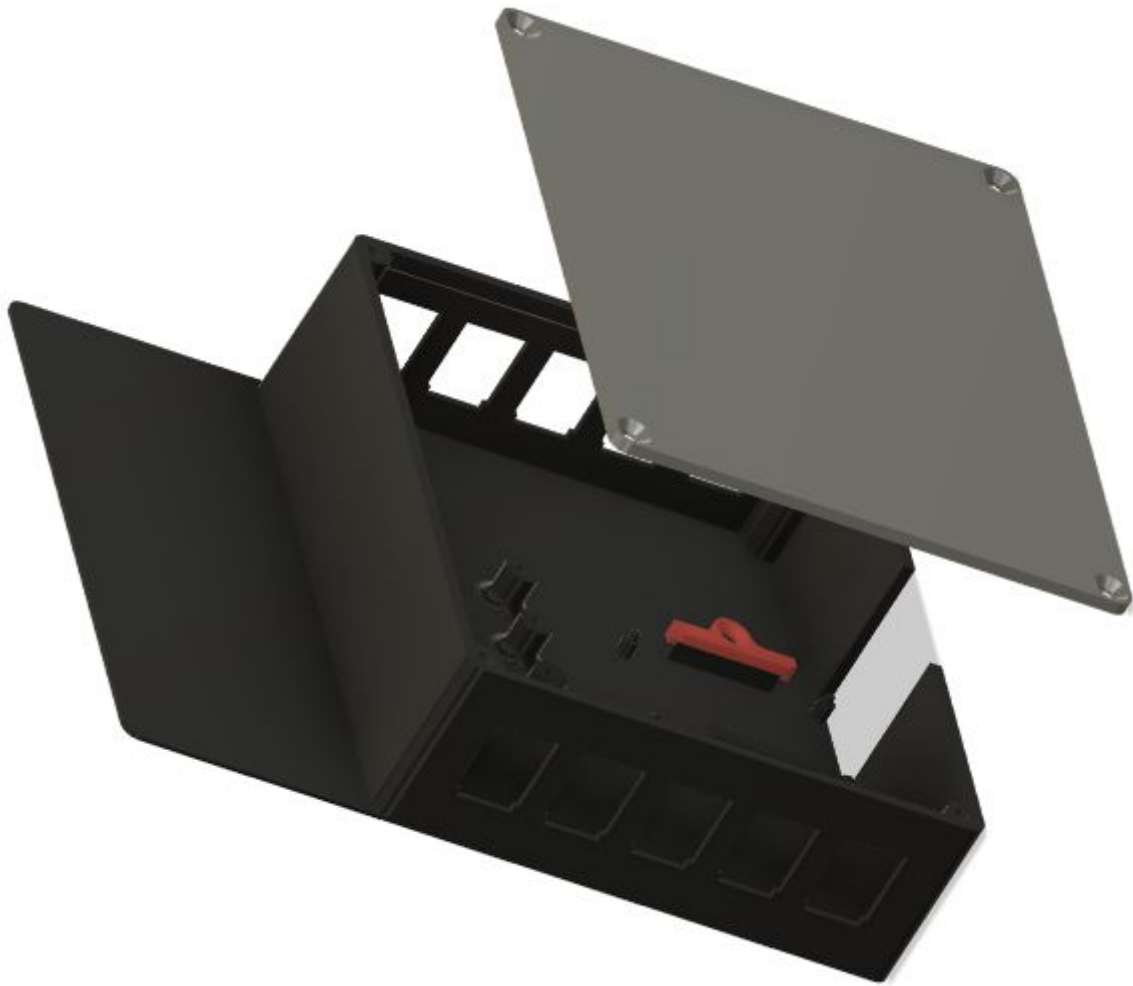
M4 x 6mm	2	Lid bottom 2 holes (2)
M4 x 8mm	10	Roll MagHall to body (3) Lid top 4 holes (4) Pitch MagHall to body LHS (3)
M4 x 14mm	4	Pitch MagHall to body RHS (3) Pitch D Peg to Pitch lever (1)
M4 x 20mm	3	Roll pin retain (2) Wire plate (1)
M3 x 6mm flanged	4	Wire joints

5. Pitch Lever and base



M4 x 6mm	4	Base box lid (4)
M4 x 8mm	4	Dovetail mount to base box (4)
M4 x 10mm	9	Pitch lever lug (1) Base box to pitch lever(4) Wedge mount to rig VESA (4)

6. Universal Hub



M4 x 6mm	5	Lid to box (4) BU board retainer (1)
M3 flanged x 6mm	1	Wire joint